



Fitting instructions for

MFK1900

6L80E TO NISSAN GU ADAPTOR KIT

Thank you for purchasing a product manufactured by Marks 4WD Adaptors. The following instructions are intended as a guide. It is recommended that you purchase a workshop manual to suit your model vehicle.

4WD Version

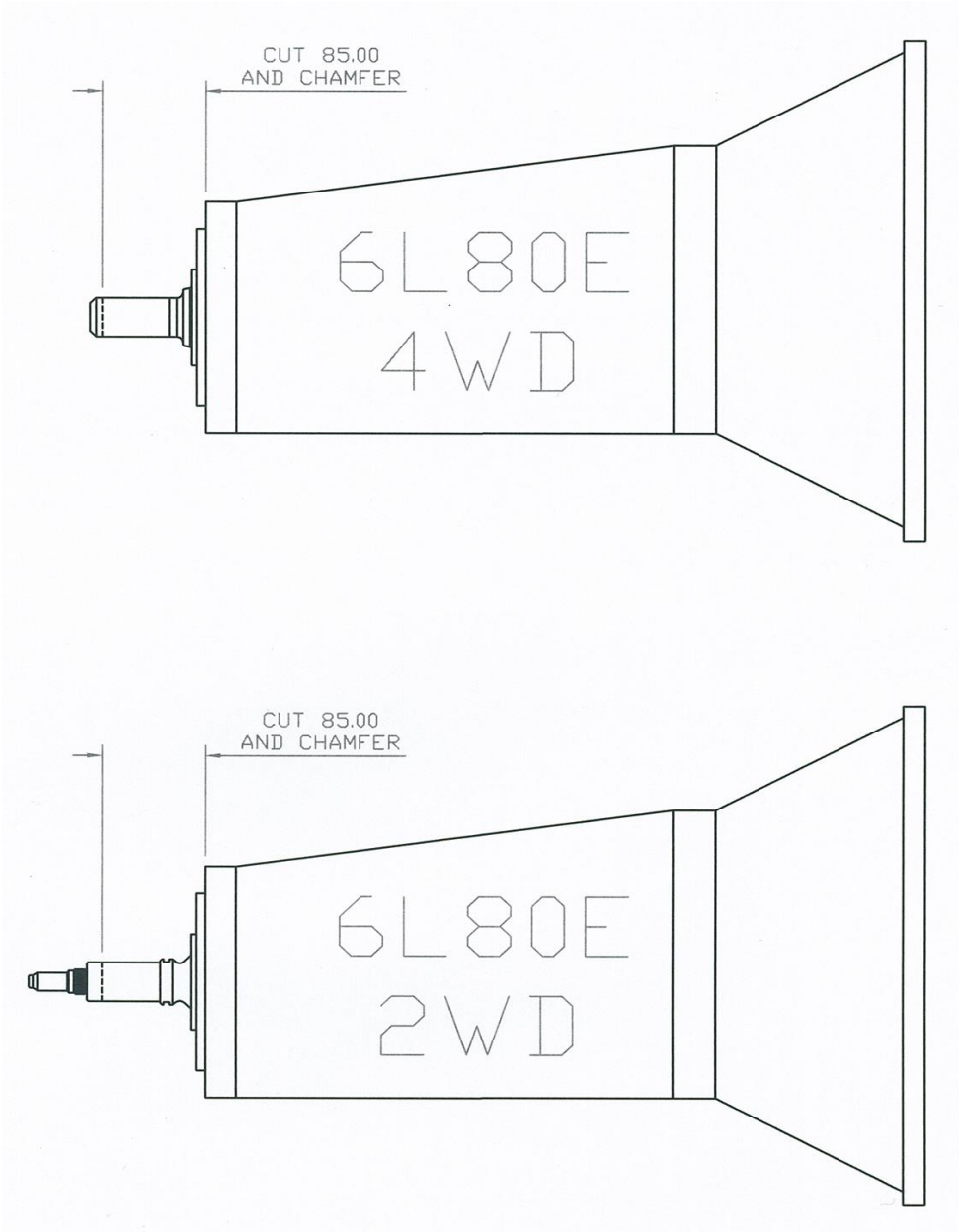
1. Remove the GM transfer case and adaptor housing if fitted.

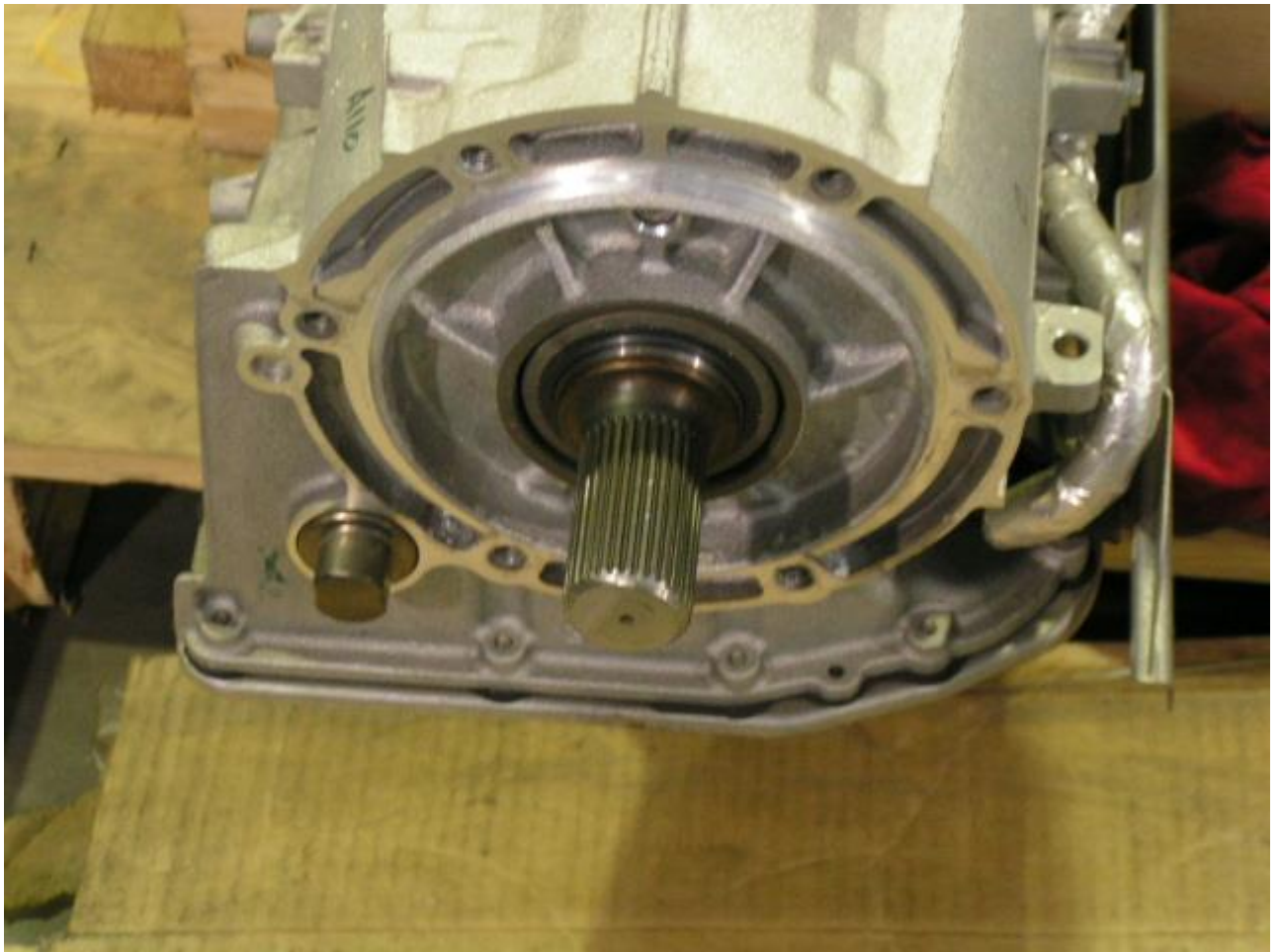


2. Measure 85mm from the rear face of the transmission and mark the output shaft. See the photo and diagram below.

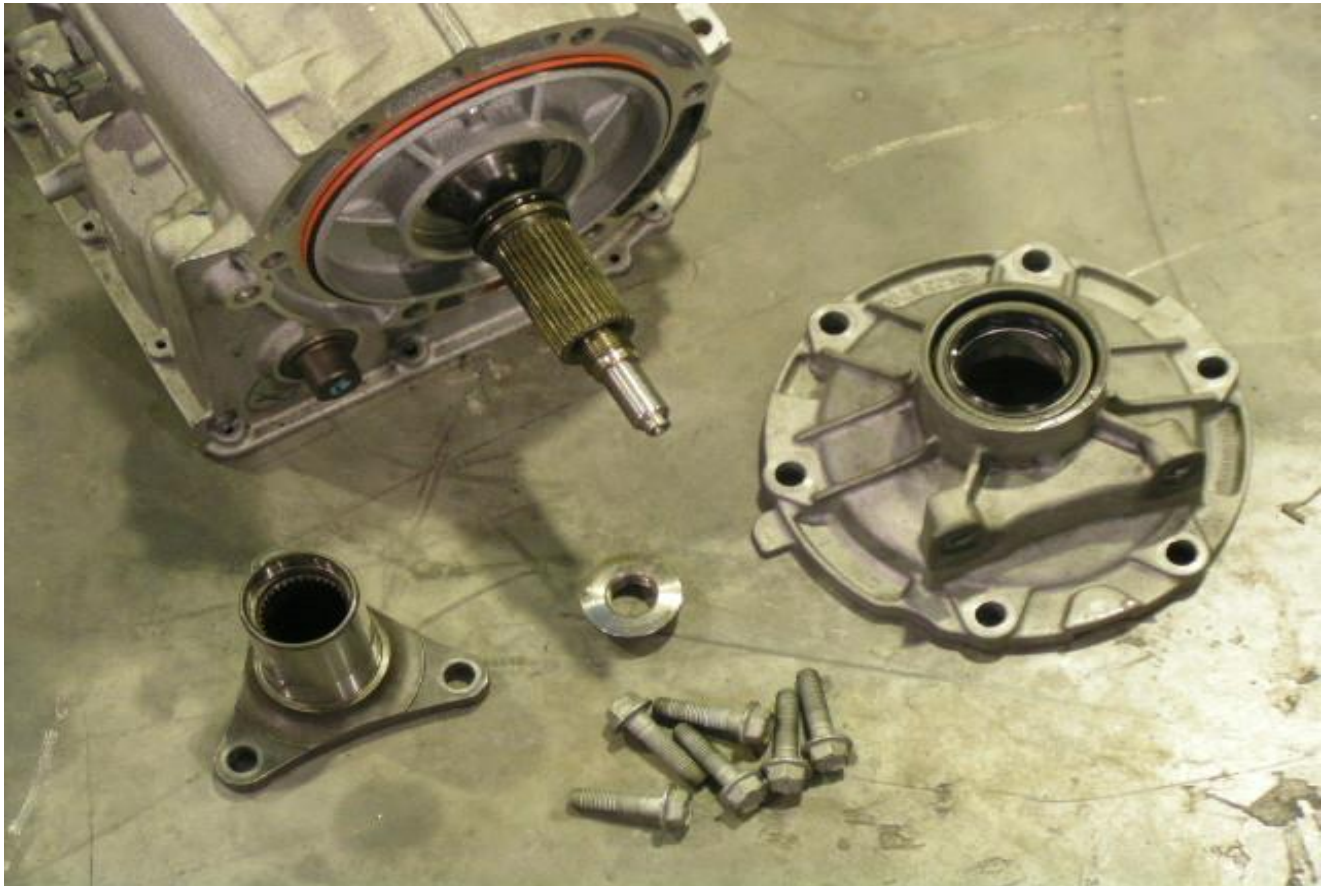


3. Cut and chamfer the output shaft at this distance.





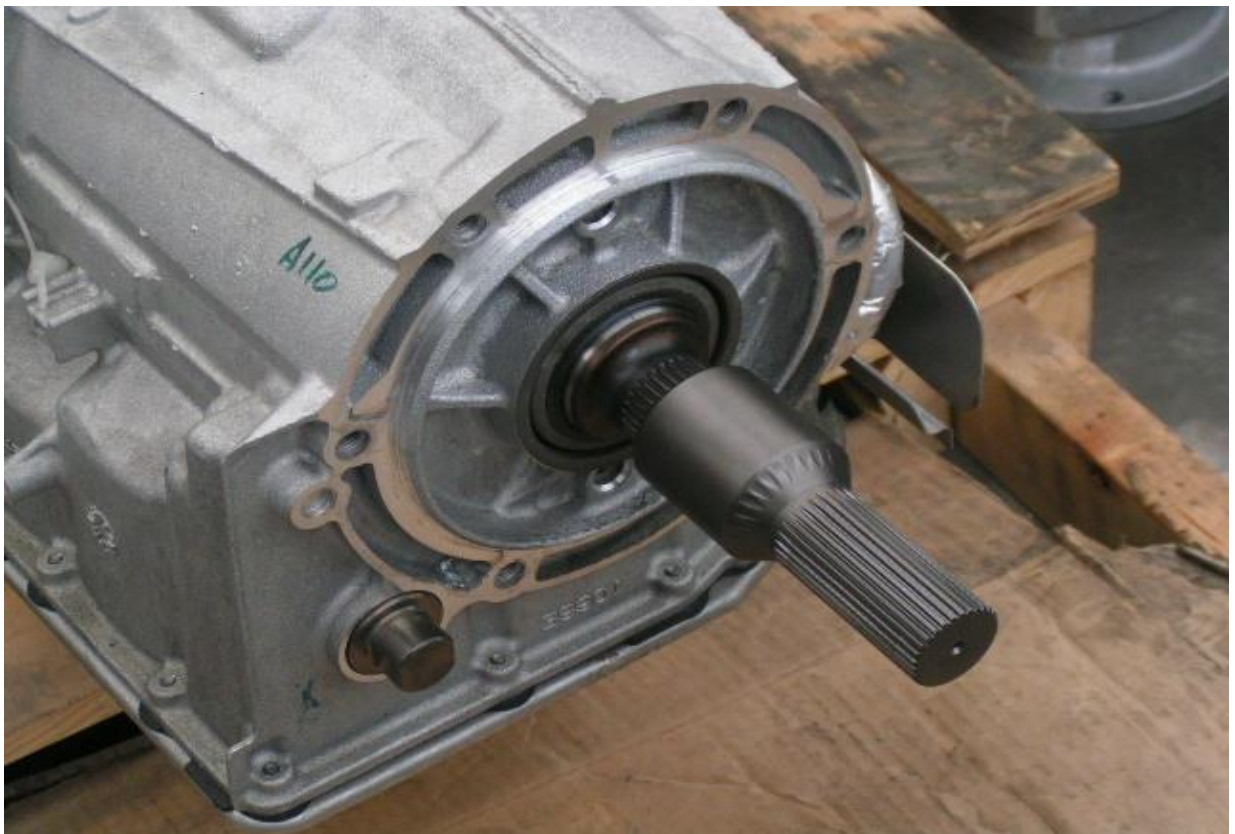
2WD Version



4. Remove the drive flange and the extension housing from the back of the transmission.
5. Measure 85mm from the rear face of the transmission and mark the output shaft as per the 4WD version above.
6. Cut and chamfer the output shaft at this distance as per the 4WD version above.



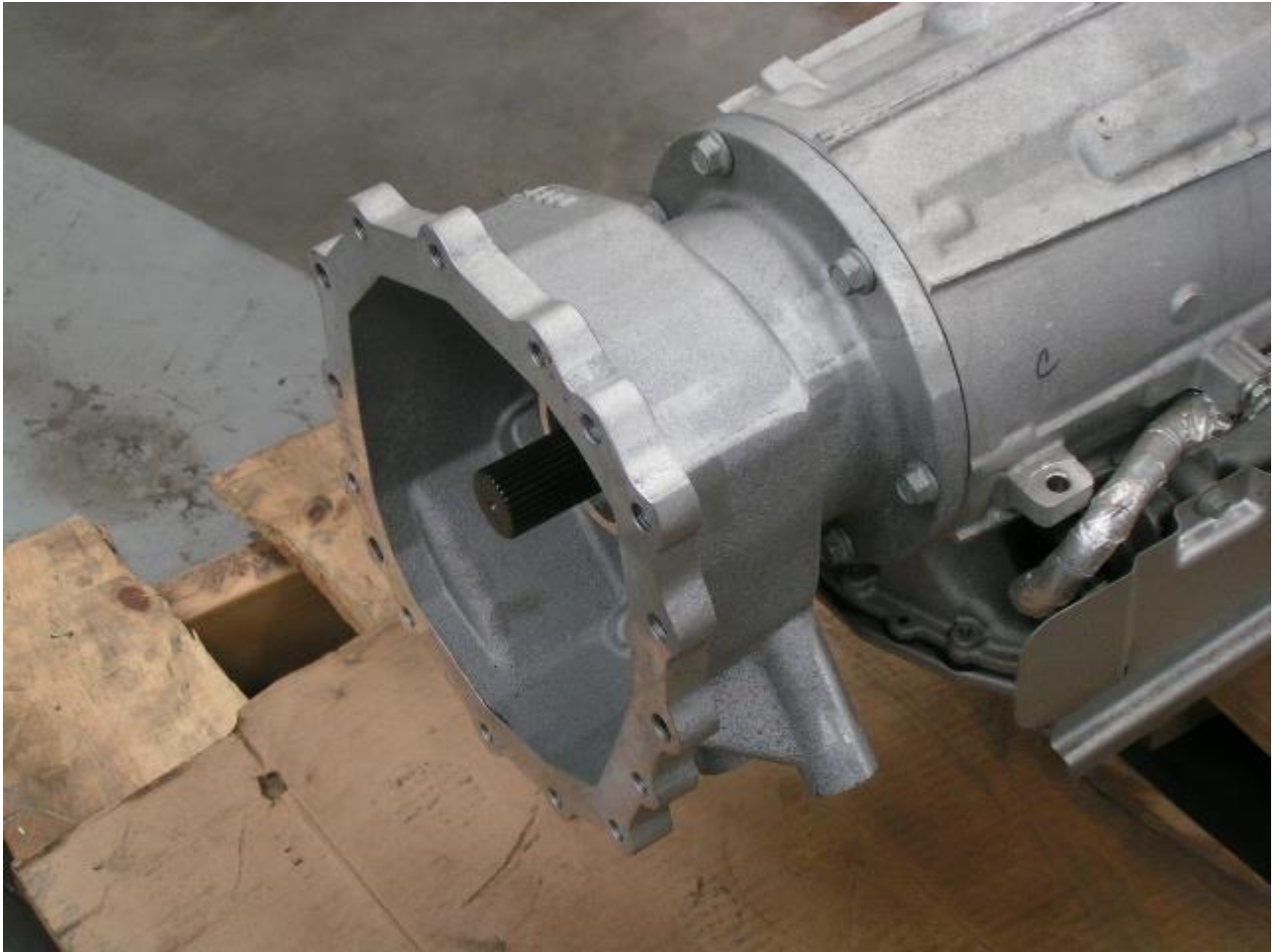
7. Check to make sure the coupler shaft fits over the previously cut and chamfered output shaft.



8. Fit the seal in the transfer case side of the adaptor with the spring side facing the transmission.
Note: Use a hammer and a suitable drift.



9. Fit the transfer case adaptor to the back of the transmission and secure it using the original bolts. **NOTE:** do not use the original GM oring, if fitted. Use Threebond silicon sealer between the faces.



10. Fit the transfer case to the adaptor and secure it using the original bolts. **Note:** Use Threebond silicon on the mating surfaces.

The components supplied in the kit are designed for specific type conversions. Modifications to any components without the written consent from Marks 4WD Adaptors will void any possible warranty or return privileges. Should you have any further questions that are not covered in the instruction sheet, please contact our sales department for assistance.

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