

NOTE:  
 FAN MOUNTING BOLTS (ITEM 4)  
 USE MEDIUM THREAD LOCK  
 TORQUE TO 45Nm

WATER PUMP BOLTS (ITEM 6)  
 USE MEDIUM THREAD LOCK

WATER PUMP BOLTS (ITEM 6)  
 TORQUE IN SEQUENCE

1ST PASS TORQUE TO 15Nm

2ND PASS TORQUE TO 30Nm

TORQUE EVENLY BETWEEN  
 LEFT & RIGHT MOUNTING PADS

NOTE: THE FAN IS MARKED  
 "FRONT" WHICH  
 ORIENTS THE FAN  
 TOWARD THE FRONT  
 OF THE VEHICLE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	MFG40530	LS Water Pump Assembly - Engine Driven Fan	1
2	9302260	GM Fan Clutch	1
3	1580692	GM Engine Fan Blade - Reverse Rotation	1
4	M10 x 1.5 x 15	Bolt - M10 x 1.5 x 15 - Z/P	4
5	90201-10075	Spring Washer - M10 - S/S	4
6	LS Water Pump Bolt	LS Water Pump Bolt	6
7	12630223	LS Water Pump Gasket	2

**MARKS4WD** 385-393 LOWER DANDENONG ROAD,  
 DINGLEY, VICTORIA, 3172  
 A.B.N. 28 153 842 829

DRAWN	GDK 26/08/2021	TITLE: LS V8 Engine Driven Fan Kit - Long	
DRAWING CHECKED	PAM 26/08/2021	SCALE: 1:1.5	DRAWING/PART NUMBER
FINISHED WEIGHT: 10.29 kg		DRAWING 1 of 2	REV No. 0
		MFK40530	

A MACHINED FACE  
OF ENGINE BLOCK

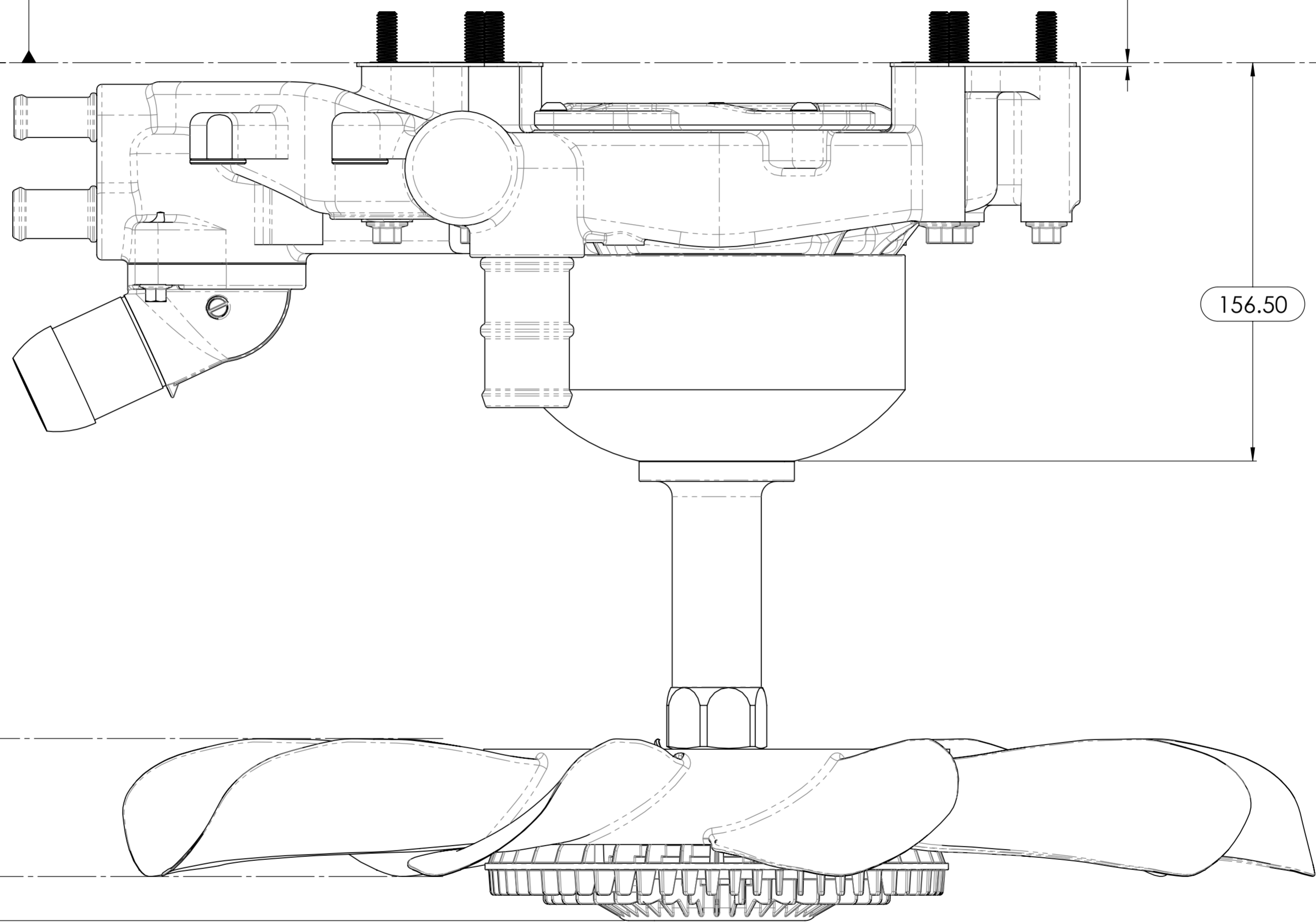
1.50  
WATER PUMP  
GASKETS

265.5

156.50

320

337.1



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